Product Data Sheet Edition 13/07/2007 Identification no: 02 01 04 01 000 0 000000 SikaRep® Microcrete-1

## SikaRep®Microcrete-1

A ready to use non shrink & cementitious micro concrete for repair of concrete structure

SikaRep® Microcrete-1 is mainly recommended for the repair of damaged concress tructures e.g.  Columns  Beams  Slabs, etc. It is also recommended for grouting of large gaps.  Characteristics / Advantages  SikaRep® Microcrete-1 has the following advantages:  A properly designed concrete  It can be pumped or poured into restricted locations  It allows for placement without vibration  Adjustable consistency by controlling the water within the recommended limit  Rapid strength development  Good bond with the old concrete  Pre packed for better result on site	
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Product Data	
Form	
Appearance / Colour Grey powder	
Packaging 25 kg bags.	_
Storage	
Storage Conditions / Shelf-Life 6 months from date of production if stored properly in undamaged and unopened, original sealed packaging, in dry conditions at temperatures between +5°C and +40°C. Protect from moisture, direct sunlight and frost.	
Technical Data	
Bulk Density 1.30 kg/l at 27 °C	



pH Value

**Properties** 

Mechanical / Physical

11 - 13.5 when mixed with water (ready to pour).

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Compressive Strength		(According to ASTM C-1107-99)
<b>------</b>	Curing Time	Curing Temperature (30°C)
	1day	<u>≥</u> 20
	3 days	≥40
	28 days	≥60

System Information	
Application Details	
Consumption	1760 kg of powder/ cubic metre of concrete
Productiveness	1 bag yields ~13.5 litres of mortar.
Substrate Preparation	Concrete surface should be clean, sound and free from oil, grease, cement laitance and all loosely adhering particles. Metal surfaces should be free from scale, rust, oil and grease.
Application Instructions	
Mixing	2.5 to 3.0 l of water per 25 kg bag dependent on the desired flow.
Mixing Time	SikaRep® Microcrete-1 can be mixed both in paddle type slow speed grout mixer or drum type concrete mixer. In both the cases the powder SikaRep® Microcrete-1 is to be added to water and mix till a pourable consistent is obtained with recommended water/powder ratio.  NEVER USE PART BAG
Cleaning of Tools	Clean all tools and application equipment with water immediately after use. Hardened / cured material can only be removed mechanically.
Notes on Application / Limitations	When ready to pour SikaRep $^{\!\otimes}$ Microcrete-1 is workable for 20 minutes after mixing at +30 $^{\circ}$ C).
Value Base	All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.
Health and Safety Information	For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.
Legal Notes	The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose,



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concerned, copies of which will be supplied on request.