

Product Data Sheet
Edition 21/08/2006
Identification no:
02 08 03 04 004 0 000001
Sikafloor®-CureHard-24

Sikafloor®-CureHard-24

Transparent surface hardener, dustproof, sealing and curing compound for concrete

Product Description

Sikafloor®-CureHard-24 is a one part, clear liquid based on inorganic silicate to cure, harden and seal fresh or hardened concrete.

Uses

- Horizontal old or new concrete surfaces, where a hard surface with light to moderate abrasion resistance is required e.g. warehouses, industrial plants, stores, shopping malls, parking structures, service stations, hangars etc.
- On concrete slabs where no specific curing efficiency or standards are required
- Suitable for interior or exterior applications

Characteristics / Advantages

- Ready to use
- Easy to apply
- Improved chemical and abrasion resistance compared to untreated concrete
- Reduced dusting of concrete floors
- Reduced loss of water of new concrete while setting
- Improves cleanability
- Non-yellowing
- Good penetration
- Solvent free
- Colourless and odourless
- Environmentally friendly

Tests

Approval / Standards Test report from GEOCISA Ref. P-02/01457 dated May 23rd, 2002.
Water retention according to ASTM C-156

Product Data

Form

Appearance / Colours Clear liquid

Packaging 10 kg x 1 container

Construction



Storage

Storage Conditions / Shelf Life 12 months from date of production, if stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5°C and +35°C. Protect from frost.

Technical Data

Chemical Base Modified silicate

Density ~ 1.15 kg/l (at +27°C)

Curing Efficiency (According to ASTM C - 156)

	Loss of water g/100 cm ²	Loss of water compared to ASTM C309 (100% = 5.5 g / 100 cm ²)	Loss of water compared to untreated concrete (100% = 18.7 g / 100 cm ²)
Sikafloor®-CureHard-24	10.92	198.5%	58.4 %

Solid Content ~ 20% (by weight)

Mechanical / Physical Properties

Abrasion Resistance 35% increase in abrasion resistance compared to C25 concrete
(According to IS 1237 – 1980 and IS 9162 - 1979)

Resistance

Chemical Resistance The product is not intended for chemical exposure.

System Information

System Structure Curing compound 1 - 2 coats
Hardener / Sealer 1 - 2 coats

Application Details

Consumption / Dosage 0.15 - 0.25 l/m²/coat (4 - 7 m²/l/coat).
This figure is theoretical and does not include for any additional material required due to surface porosity, surface profile, variations in level and wastage etc.

Substrate Quality *Fresh concrete:*
Surface must be free of bleed water and of sufficient strength to withstand finishing operations.
Hardened / old concrete:
Surfaces must be sound, open textured, clean, free from frost, laitance, surface water, oils, grease, coatings, all loosely adhering particles and other surface contaminants.
If in doubt apply a test area first.
For best results, concrete floors must be treated with Sikafloor®-CureHard-24 at least 7 - 14 days after their placement or after the cement has had sufficient time to hydrate.

Substrate Preparation *Fresh concrete:*
The concrete must be prepared by suitable power or manual floating/tamping techniques.
Hardened / old concrete:
The substrate must be prepared by suitable mechanical preparation techniques such as high pressure water or abrasive blast cleaning equipment.
All dust, dirt, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and / or vacuum.

Application Conditions / Limitations

Substrate Temperature +8°C min, +35°C max.

Ambient Temperature +8°C min, +35°C max.

Substrate Moisture Content Can be applied on green concrete, without any bleed water.

Relative Air Humidity 80% r.h. max.

Dew Point Beware of condensation!

The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.

Application Instructions

Mixing Product is supplied ready to use.

Application Method / Tools*Fresh Concrete:*

Apply in a continuous film using a high volume low pressure spray unit as soon as the surface is firm enough to walk on and in sufficient quantity to keep the surface damp for at least 30 minutes.

After ~ 30 to 45 minutes, the material begins to gel and becomes slippery. Wet the material lightly with a water spray to reduce slipperiness and rework into the surface for 10 - 20 minutes with a soft bristle broom or floor-scrubbing machine. After about 20 minutes, the material will return to a gel. Rinse the floor and remove any excess material using a squeegee, wet vacuum or mop.

Hardened Concrete:

Apply in a continuous film using a high volume low pressure spray unit.

To ensure maximum penetration, scrub material into the surface with a soft bristle broom or floor-scrubbing machine (min. 30 minutes), until material begins to gel and become slippery. Wet the material lightly with a water spray and rework it into the surface for another 10 - 20 minutes. After this process, rinse the floor and remove any excess material using a squeegee, wet vacuum or mop.

On porous, rough-textured or broom-finished surfaces, a second coat may be required.

Cleaning of Tools

Clean all tools and application equipment with water immediately after use. Hardened / cured material can only be removed mechanically.

Waiting Time / Overcoating

Where 2 coats are required to ensure maximum densification the second coat can be installed 2 - 4 hours following the first.

Allow previous coats to become tack free before applying additional coats.

Temperature	Time
+5°C	~ 4 hours
+10°C	~ 3.5 hours
+20°C	~ 3 hours
+25°C	~ 2 hours

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Notes on Application / Limitations

In hot weather (above +25°C) store Sikafloor®-CureHard-24 in a cool place prior to use.

In low temperatures (below +10°C) the product may thicken and be difficult to spray.

Do not use sprayers, which have been used to spray silicones or release agents.

Do not mix differing formulations of Sika® or other curing membranes.

Ensure spraying equipment is cleaned thoroughly before use and residues of previous membranes are removed.

Sikafloor®-CureHard-24 must be removed mechanically prior to the application of a coating system.

Sikafloor®-CureHard-24 will increase abrasion resistance compared to untreated concrete of the same type.

Immediately wash over-spray from glass, aluminium or highly polished surfaces with water to avoid etching of surfaces.

Do not use on substrates treated previously with curing agents, membrane forming sealers or asphalt until these layers have been removed completely.

Only use as curing compound for unregulated specific application.

Gelification time may be increased at low temperatures (below +10°C), high humidity (from 80% to 100%) or wind free conditions.

In hot weather conditions (above +25°C), gelification may occur before material has penetrated sufficiently. In such case, apply additional Sikafloor®-CureHard-24 to keep the surface wet for the recommended 30 minutes.

When applying, leave no dry spots in order to have homogenous performance. Touch up where necessary.

For both old and new concrete, thoroughly wash and remove off residue or excess material. This is important as it is difficult to do so if allowed to dry and may result in unsightly white stains. This residue solution is non toxic and can be emptied into a sanitary sewer.

Performance enhancement of the substrates will vary greatly depending on the age, cement content, humidity content, porosity and penetration of the product into the substrate.

Sikafloor®-CureHard-24 will not compensate for poor substrates with low cement content. It is not intended for substrates which are lightweight or extremely porous or have worn (aggregate exposed) surfaces.

Sikafloor®-CureHard-24 will not hide serious staining or excessive wear.

Curing Details**Applied Product ready for use**

Substrate temperature	+10°C	+20°C	+30°C
Fully serviceable	~ 24 hours	~ 18 hours	~ 10 hours

Note: Times are approximate and will be affected by changing ambient and substrate conditions.

Cleaning / Maintenance**Methods**

To maintain the appearance of the floor after application, Sikafloor®-CureHard-24 must have all spillages removed immediately and must be regularly cleaned using rotary brushes, mechanical scrubbers, scrubber dryers, high pressure washers, wash and vacuum techniques, etc., using suitable detergents and waxes.

Value Base

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



Sika India Pvt. Ltd.
Commercial Complex II
620, Diamond Harbour Road
Kolkata, 700 034, India

Phone +91 33 2447 2448/2449
Telefax +91 33 2468 8688/2665
www.sika.in
info@in.sika.com