

**Product Data Sheet**  
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Sikafloor®-7530

# Sikafloor®-7530

## 2-part epoxy textured coating and seal coat

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**Product Description** Sikafloor®-7530 is a two part, low solvent containing, coloured, epoxy resin based coating with thixotropic properties.

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**Uses**

- Slip resistant coating for concrete and cement screeds
- Seal coat for broadcast coatings
- Can be subjected to normal up to medium heavy mechanical and chemical loading
- For production areas, storage and assembly areas or exhibition areas etc.

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**Characteristics / Advantages**

- Slip resistant
- Good abrasion resistant
- Good chemical resistance
- Easy and fast application
- Easy to clean

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### Product Data

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#### Form

**Appearance / Colours** Resin - Part A: coloured, liquid  
Hardener - Part B: transparent, liquid

For available ~RAL shades refer current Sika® Flooring and Topping shade card.

Under direct sun radiation there may be some discolouration and colour deviation, this has no influence on the function and performance of the coating.

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**Packaging**

Part A: 4.5 kg x 2 containers  
Part B: 0.5 kg x 2 containers  
Part A+B: 5.0 kg x 2 ready to mix units

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#### Storage

**Storage Conditions/ Shelf-Life** 12 months from date of production if stored properly in original, unopened and undamaged sealed packaging, in dry conditions at temperatures between +5°C and +35°C.

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### Technical Data

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**Chemical Base** Epoxy

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**Density**

Part A: 1.88 kg/l  
Part B: 1.06 kg/l  
Mixed: 1.83 kg/l

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All density values at +27°C.

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**Solid Content** ~ 89% (by weight)

## Mechanical / Physical Properties

**Abrasion Resistance** ~ 0.8mm thickness loss (According to IS 1237 – 1980 and IS 9162 - 1979)

## Resistance

**Chemical Resistance** Resistant to many chemicals. Please ask for a detailed chemical resistance table.

## Thermal Resistance

Exposure*	Dry heat
Permanent	+50°C

\*No simultaneous chemical and mechanical exposure.

## System Information

### System Structure

*As a textured coating:*

Primer: 1x Sikafloor®-7530 + 10 % Sika® Thinner DS (normal absorbent surfaces) by weight  
1 x Sikafloor®-94 Primer / Sikafloor®-161 (strongly absorbent surfaces)  
Coating: 1 - 2 x Sikafloor®-7530

For heavy exposed areas and on normal to strongly absorbent surfaces the use of Sikafloor®-94 Primer / Sikafloor®-161 for priming and a two-layer coating with Sikafloor®-7530 is strongly recommended, the latter is also advisable for sealing broadcast coatings (i.e. 2 x Sikafloor®-7530).

## Application Details

### Consumption / Dosage

Coating System	Product	Consumption
Primer	Sikafloor®-7530 + 10% Sika® Thinner DS or Sikafloor®-94 Primer / Sikafloor®-161 by weight	0.25 - 0.40 kg/m <sup>2</sup>
Textured coating film thickness 0.5 - 0.7 mm	1 - 2 x Sikafloor®-7530	max. 0.5 kg/m <sup>2</sup> /layer
Seal coat for broadcast coatings	2 x Sikafloor®-7530	0.8 - 1.0 kg/m <sup>2</sup>

These figures are theoretical and do not allow for any additional material due to surface porosity, surface profile, variations in level and wastage etc.

### Substrate Quality

The concrete substrate must be sound and of sufficient compressive strength (minimum 20 N/mm<sup>2</sup>) with a minimum pull off strength of 1.5 N/mm<sup>2</sup>.

The substrate must be clean, dry and free of all contaminants such as dirt, oil, grease, coatings and surface treatments, etc.

If in doubt apply a test area first.

### Substrate Preparation

Concrete substrates must be prepared mechanically using abrasive blast cleaning, scarifying or grinding equipment to remove cement laitance and achieve an open textured surface.

Weak concrete must be removed and surface defects such as blowholes and voids must be fully exposed.

Repairs to the substrate, filling of blowholes/voids and surface levelling must be carried out using appropriate products from the Sikafloor®, Sikadur® and Sikagard® range of materials.

The concrete or screed substrate has to be primed or levelled in order to achieve an even surface.

High spots must be removed by e.g. grinding.

All dust, loose and friable material must be completely removed from all surfaces before application of the product, preferably by brush and/or vacuum.

## Application Conditions / Limitations

<b>Substrate Temperature</b>	+8°C min. / +35°C max.
<b>Ambient Temperature</b>	+8°C min. / +35°C max.
<b>Substrate Moisture Content</b>	≤ 4% moisture content. Test method: Sika®-Tramex meter, CM - measurement or Oven-dry-method. No rising moisture according to ASTM (Polyethylene-sheet).
<b>Relative Air Humidity</b>	80% r.h. max.
<b>Dew Point</b>	Beware of condensation!  The substrate and uncured floor must be at least 3°C above dew point to reduce the risk of condensation or blooming on the floor finish.

## Application Instructions

<b>Mixing</b>	Part A : Part B = 9 : 1 (by weight)												
<b>Mixing Time</b>	Prior to mixing, stir part A mechanically. When all of part B has been added to part A, mix continuously for 2 minutes until a uniform mix has been achieved.  To ensure thorough mixing pour materials into another container and mix again to achieve a consistent mix.  Over mixing must be avoided to minimise air entrainment.												
<b>Mixing Tools</b>	Sikafloor®-7530 must be thoroughly mixed using a low speed electric stirrer (300 - 400 rpm) or other suitable equipment.												
<b>Application Method / Tools</b>	Prior to application, confirm substrate moisture content, relative humidity and dew point.  If > 4% moisture content, Sikafloor® EpoCem® may be applied as a Temporary Moisture Barrier (TMB) system.  <i>Primer:</i> Make sure that a continuous, pore free coat covers the substrate. Apply the primer by brush or roller.  <i>Coating:</i> Sikafloor®-7530 is spread evenly using a textured roller. A seamless finish can be achieved if a "wet" edge is maintained during application.												
<b>Cleaning of Tools</b>	Clean all tools and application equipment with Sika® Colma Cleaner or suitable thinner immediately after use. Hardened and/or cured material can only be removed mechanically.												
<b>Potlife</b>	5 kg mass <table border="1" data-bbox="616 1480 1517 1648"> <thead> <tr> <th>Temperatures</th> <th>Time</th> </tr> </thead> <tbody> <tr> <td>+10°C</td> <td>~ 60 minutes</td> </tr> <tr> <td>+20°C</td> <td>~ 45 minutes</td> </tr> <tr> <td>+30°C</td> <td>~ 35minutes</td> </tr> </tbody> </table>	Temperatures	Time	+10°C	~ 60 minutes	+20°C	~ 45 minutes	+30°C	~ 35minutes				
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<b>Waiting Time / Overcoating</b>	Before applying Sikafloor®-7530 on Sikafloor®-94 Primer / Sikafloor®-161 allow: <table border="1" data-bbox="608 1724 1528 1906"> <thead> <tr> <th>Substrate temperature</th> <th>Minimum</th> <th>Maximum</th> </tr> </thead> <tbody> <tr> <td>+10°C</td> <td>36 hours</td> <td>6 days</td> </tr> <tr> <td>+20°C</td> <td>24 hours</td> <td>4 days</td> </tr> <tr> <td>+30°C</td> <td>12 hours</td> <td>2 days</td> </tr> </tbody> </table>	Substrate temperature	Minimum	Maximum	+10°C	36 hours	6 days	+20°C	24 hours	4 days	+30°C	12 hours	2 days
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Before applying Sikafloor®-7530 on Sikafloor®-7530 allow:

Substrate temperature	Minimum	Maximum
+10°C	48 hours	5 days
+20°C	24 hours	4 days
+30°C	20 hours	2 days

Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

#### Notes on Application / Limitations

Do not apply Sikafloor®-7530 on substrates with rising moisture.

Freshly applied Sikafloor®-7530 must be protected from damp, condensation and water for at least 24 hours.

Avoid puddles on the surface with the primer.

The incorrect assessment and treatment of cracks may lead to a reduced service life and reflective cracking.

For exact colour matching, ensure the Sikafloor®-7530 in each area is applied from the same control batch numbers.

Under certain conditions, underfloor heating or high ambient temperatures combined with high point loading, may lead to imprints in the resin.

If heating is required do not use gas, oil, paraffin or other fossil fuel heaters, these produce large quantities of both CO<sub>2</sub> and H<sub>2</sub>O water vapour, which may adversely affect the finish. For heating use only electric powered warm air blower systems.

#### Curing Details

##### Applied Product ready for use

Temperature	Foot traffic	Light traffic	Full cure
+10°	~36 hours	~5 days	~10 day
+20°C	~24 hours	~3 days	~7 days
+30°C	~16 hours	~2 days	~5 days

Note: Times are approximate and will be affected by changing ambient conditions.

#### Cleaning / Maintenance

##### Methods

To maintain the appearance of the floor after application, Sikafloor®-7530 must have all spillages removed immediately and must be regularly cleaned using rotary brush, mechanical scrubbers, scrubber dryer, high pressure washer, wash and vacuum techniques etc. using suitable detergents and waxes.

#### Value Base

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

#### Health and Safety Information

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data Sheet containing physical, ecological, toxicological and other safety-related data.

## Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



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